



Z1 Motorsports 2877 Carrollton Villa Rica Hwy Carrollton GA 30116 770.838.7777

## Z1 Motorsports 370Z Oil Cooler Kit Installation Manual



### For 19, 25 and 34 Row Oil Cooler Kits

#### Parts Included:

- 1 SETRAB Oil Cooler Core (Size dependent on Oil Cooler Core Ordered)
- 1 Aluminum SETRAB Brackets w/ Hardware
- 1 Z1 Motorsports Custom SETRAB Upper Bracket
- 1 Z1 SS Oil Cooler Line Set
- 1 Mocal Oil Sandwich Adapter Plate (Model dependent)
- 2 SETRAB Oil -10 AN Fittings (w/ O-Ring)
- 2 Mocal (-10 AN to -10 Port) Sandwich Adapter Fittings
- 2 M6 x 1mm x 20mm (10mm) Bolts
- 2 M6 x 1mm Threaded U-Clip
- 2 Mocal Rubber Sealing Washers
- 1 SETRAB Oil Cooler Assembly Instruction Bulletin
- 1 Plastic Spacer (1")
- 1 M6 x 1mm x 40mm (10mm) Bolt

**Additional Parts:**

- 1 Quart (1 Liter) Engine Oil (Not Included)
- 2 Additional Zip Ties

**Tools Required:**

- Assorted Metric Wrenches (10mm – 19mm)
- Assorted Metric Allen Head Wrenches
- Assorted Screw Drivers
- Floor Jack
- Tire removal tools
- Funnel
- Assorted Drill Bits
- Assorted Metric Sockets (10mm – 19mm)
- Ratchet
- Pliers
- Jack Stands (Minimum of 2)
- Torque Wrench
- Drill

***! Space Intentionally Left Blank – Continue to the following page !***

## Installation:

**WARNING!** Extreme caution should be taken when performing ANY maintenance or performance upgrades to your vehicle. Please observe and abide by any Warning or Caution labels placed on the various components and tools used when servicing your vehicle. If you have any questions regarding the installation or the various components included with the Z1 Motorsports 370Z Oil Cooler Kit, consult with a Professional Mechanic or contact Z1 Motorsports for more information.

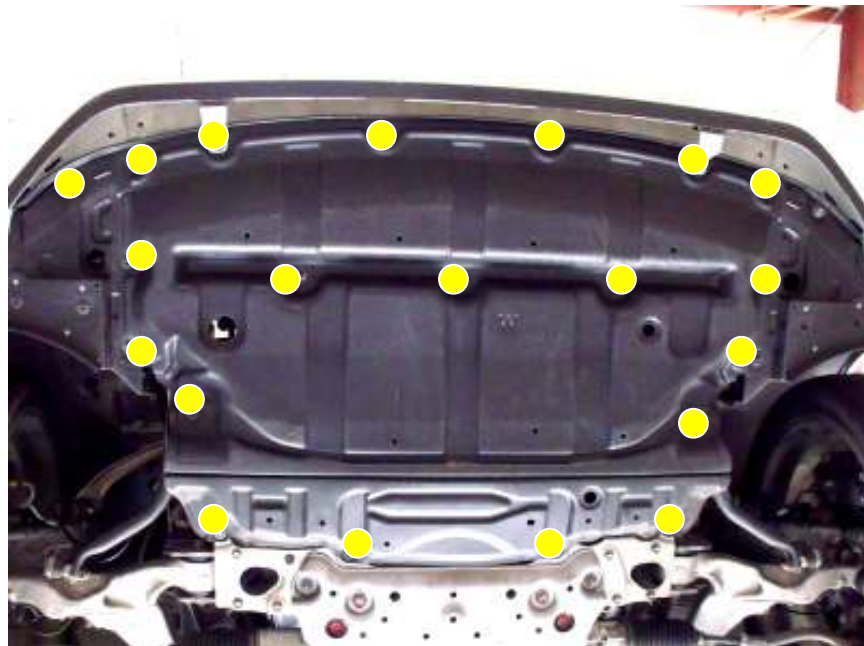
### Installation Note #1:

*It is recommended that you perform the Z1 Motorsports 370Z Oil Cooler Kit installation at a scheduled interval when your vehicle requires an Oil Change. This due to the fact that the Oil Filter must be removed and that some Engine Oil will be lost in order to properly install the kit.*

### \*BEFORE YOU BEGIN!

Remove all contents from the Z1 Motorsports 370Z Oil Cooler Kit and verify that ALL necessary hardware is present.

1. Apply the Parking Brake
2. Properly raise and support your 370Z using jack stands and the proper jacking points on your vehicle's chassis (Refer to vehicle's Owner's Manual)
3. Disconnect the NEGATIVE (--) Battery Terminal
4. Raise the vehicle's Hood
5. Remove Front Passenger Side Wheel
6. Remove both the Lower Engine Splash Shield and the Passenger Side Inner Fender Liner. Refer to the images below for the exact location of the fasteners:
  - a. Remove the following fasters, high lighted below. Fasters will be an assortment of 10mm screws and Plastic Panel Clips. Use a flat blade screw driver to gently pry the pop clips up.



b. Do not discard the small plastic panel shown here. It will be reinstalled later.



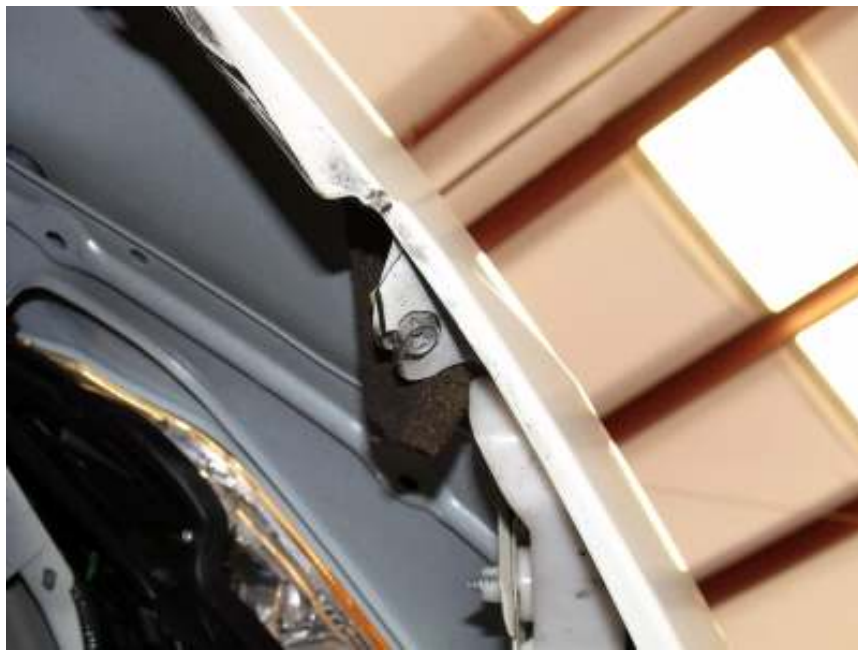
c. Be sure to remove these two plastic panel clips. The one shown in the image below on the Left will be exposed only after the lower engine shroud is removed. There is also a plastic panel clip (not shown) at the very top of the fender liner that will also need to be removed.



7. Remove the Front Fascia Radiator Air Guide. This is done by using a flat blade screw driver and gently popping out the center section of the 7 Plastic Pop Clips located under the hood. The air guide will simply slide up and out from beneath the front fascia. Refer to the image below for the location of the plastic pop clips.
8. You will also need to remove the 7 additional Plastic Pop Clips securing the front fascia. Refer to the image below for the location of the plastic pop clips.



9. Remove the two 10mm Plastic Screws





10. Gripping the sides of fascia (circled below) pull the fascia towards you. This part of the fascia snaps in place and will pop loose when a limited amount of force is applied. Once free, carefully remove the fascia from the chassis and set aside.



- 10 (continued). You should see something similar to the image below.



**Installation Note #2:**

*Some individuals find that removing the Front Aluminum Crash Bar and Foam Reinforcement pad eases in the installation of the 370Z Oil Cooler Kits. This is not necessary.*

11. Assemble the SETRAB Oil Cooler Assembly using the supplied hardware and brackets by following the instructions below:

**Locate the following parts:**

- 1 SETRAB Oil Cooler Core** (Size dependent on Oil Cooler Core Ordered)
- 1 Aluminum SETRAB Brackets w/ Hardware**
- 1 Z1 Motorsports Custom SETRAB Upper Bracket**



- a. Using the Aluminum SETRAB Bracket and its supplied hardware. Attach the bracket to the bottom of the oil cooler (opposite of the end with the fittings). The rotation of the bracket does not matter. The core can be rotated depending on installation preferences. Refer to the image below:



- b. Locate the Z1 Motorsports Custom Upper Bracket w/ Hardware (All hardware should be assembled together for shipping purposes).

- c. Referring to the images below, you will attach the bracket to the top left hand corner of the SETRAB Oil Cooler Core.

**Installation Note #3:**

*Since the core's position is reversible, it is recommended that the oil cooler core be positioned as close to the A/C Condenser as possible. The Z1 Motorsports Custom Upper Bracket can only be installed with the core in this position.*



**Installation Note #3 (Continued):**

*Refer to the image below for the exact position of the oil cooler brackets. This configuration is recommended for all 370z/G37's equipped with either the STILLEN GEN III Intake or a Forced Induction Setup. Some modifications or reversal of the core support will be necessary when installing an oil cooler core onto a 370z with the NISMO Brace Kit (Nissan Part # E4420-1EK000).*



- d. Locate the two supplied M6 x 1mm Threaded U-Clips (x2) and two M6 x 1mm x 20mm (10mm) Bolts [These should be threaded into one another for shipping purposes].
- e. Slide the two Threaded U-Clips onto the core support as shown below. You will be using the two blank spots on the Driver side of the core support (lower).





- f. You can now, temporarily position the oil cooler core/bracket assembly on the core support of the vehicle. Using the two M6-1.00 bolts, secure the core support to the chassis, but **DO NOT TIGHTEN DOWN ANY BOLTS.**
- g. Position the oil cooler core so that the upper bracket's unused sits just behind the center core support brace (Vertical steel brace that should be sitting just to the left of the oil cooler).



- h. With the core in place, you will now need to mark the location of the hole that will be used to attach the Upper Oil Cooler Core Bracket to the chassis. **This hole does not exist from the factory and will need to be drilled.** Customers who have purchased 19 and 25 row oil cooler kits can skip this step if they choose (not recommended), all customers who have purchased the 34 row oil cooler kit ***MUST*** install this bracket. The oil cooler core will be allowed to move too much without the upper bracket and could possibly damage the fiberglass core support or A/C Condenser.

**Installation note #3**

**Place a thin piece of wood between the vertical steel brace and the A/C Condenser core to prevent any accidental damage to the condenser itself while drilling. Remember the saying... "Measure twice and drill once!"**

- i. With the center brace drilled. Remove the oil cooler core from the vehicle.
  - j. Locate the two SETRAB Oil Cooler Core Fittings. *(These will be the only 2 loose fittings supplied with the kit. **DO NOT remove the fittings from the oil sandwich plate to complete this step!!**)*
  - k. Using a suitable lubricant, apply a thin layer of lubricant to the threads of the fitting and O-Rings. Only install ONE fitting at this time.
  - l. Using Fresh Engine Oil, it is **HIGHLY** recommended that oil cooler core be filled completely. This will prevent a dry start scenario and will help prime the oil cooler **FASTER!**
  - m. With the oil cooler filled, you may now install the second SETRAB Fitting to the oil cooler core.
12. Again using the supplied bolts, attach the SETRAB Oil Cooler Assembly to the vehicle's core support. Be sure to tighten all three 10mm bolts. Ensure that there is no interference with the A/C Condenser Lines, intake filters (If using the Stillen GEN III Intake) or other hardware.



13. Locate the Z1 Motorsports SS Line Set.
- a. Attach the oil cooler lines in the following pattern:
    - i. Long Hose – Attach the 90° Fitting to the Driver Side SETRAB Fitting on the Oil Cooler Core.
    - ii. Short Hose - Attach the 90° Fitting to the Passenger Side SETRAB Fitting on the Oil Cooler Core.

***\* Failure to attach the Oil Cooler Lines as listed above may result in insufficient line length in later steps. In addition, customers who choose the Pre-Wrapped Option will have the protective wrapping located in the wrong position.***

- b. Route the Line Set across the front of the vehicle. You may have to route the lines around aftermarket parts that have been installed.

**For example:**

*The image below shows that the lines are routed in FRONT of the Passenger Side STILLLEN GEN III Intake Filters. This is acceptable since the front fascia does not allow air to pass through this area anyway. This also positions the lines out of the way and in an ideal location for later routing steps.*



**Installation note #4:**

*The use of Zip Ties is suggested in order to keep the SS Line sets neat and pulled away from sharp, abrasive edges.*

- c. You will now need to remove the plastic Air Deflector Located on the Passenger side of the fascia. This Panel will slide right off.
- d. Once removed, you will need to trim away the illustrated portion below. This will allow for adequate room for line routing in later steps.



- e. Re-install the modified air deflector panel back onto the chassis.

- f. Route the ends of the Oil Cooler Line set thru the opening between the Core Support and Windshield Washer Bottle. This allows the lines to rout neatly along the frame rails.

**Installation Note #5:**

*You may need to loosen and/or unbolt the Windshield Washer Bottle to aid in routing the lines. Additionally, route the fittings one at a time. This will allow the lines to pass thru much easier.*



- g. Locate the supplied 1" Plastic Spacer and associated Bolt.
- h. Unbolt the bracket securing the power steering cooler lines to the passenger side frame rail.
- i. Carefully route the lines between the power steering cooler lines and the frame rail.
- j. Insert the 1" Spacer in between the bracket and the frame rail and reattach using the supplied bolt. Refer to the following image below:





- k. Referring to the following image, route the lines through the opening between the passenger side frame rail and the front subframe.



14. If you are planning on changing the engine oil during the installation of the Z1 Motorsports Oil Cooler Kit, remove Engine Oil Drain Plug and drain the engine oil. If you are not planning on performing this step, continue to STEP #14.
15. Remove the Engine Oil Filter.
16. Locate the supplied Mocal Sandwich Adapter. This unit should already have the two (-10AN to -10 Port) Fittings and the two rubber sealing washers installed. **Be sure to properly tighten these fittings before continuing.**
17. Position the Mocal Sandwich Adapter with the large rubber o-ring facing the engine. **DO NOT INSTALL YET!**



18. Attach the two Oil Cooler Line Fittings to the Mocal Oil Sandwich Plate.
19. Place the Oil Sandwich Plate assembly onto the engine. You will need to rotate the sandwich plate so that the 90° fitting is centered between the Alternator and the Motor Mount. This will result in the Oil Sandwich plate being rotated to about the 10 o'clock position.



20. With the Sandwich Plate in place and oriented properly. Angle the fittings so that they clear any and all brackets, etc. Tighten the fittings as best as possible. Use Zip Ties to secure the lines together.
21. Remove the Oil Sandwich Plate assembly carefully. Be careful not to disturb the angle of the fittings. Tighten down the fittings.
22. Re-install the Oil Sandwich Plate Adapter and securing bolt. Tighten down the Sandwich Adapter bolt, securing the Mocal Sandwich Adapter to the engine in the proper orientation listed above.
23. Install the Engine Oil Filter (New preferably).
24. Refill the engine with oil.
25. Crank the engine and inspect for any leaks.
26. Re-install the previously removed Hardware, Fascia and Inner Fender Liners. When installing the various pieces for the Passenger Side Inner Fender Liners. Be sure that the Oil Cooler Lines are routed neatly behind the panels so that they DO NOT bulge out. This can (and will) eventually break the plastic pop clips, causing the panel to come loose.
27. Perform a final test drive of the vehicle.

**BE SURE TO CHECK THE ENGINE OIL LEVEL AFTER TEST DRIVING!**

For further information and *MORE* full color pictures and installation suggestions, follow the installation link on the Z1 Motorsports 370Z Oil Cooler Kit product page at [Z1Motorsports.com](http://Z1Motorsports.com)

NOTES: